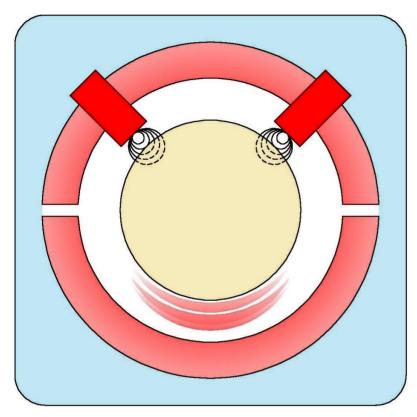
# MMS 6110 Dual Channel Shaft Vibration Monitor



- · Part of the MMS 6000 System
- Replaceable during operation; stand alone use possible, redundant supply inputs
- Extended selfchecking facilities; built in sensor-self-test facilities; password protected operating levels
- For use with eddy-current type transducer systems PR 6422/... to PR 6425/... with CON/...
- Readout of all measured data including selectable harmonic order values and phaseangles via RS 232 / RS 485
- RS 232 interface for local configuration and readout
- RS 485 interface for communication with epro's Analysis and Diagnostic System MMS 6850

# Applications:

The Dual Channel Shaft Vibration Measuring Module MMS 6110 measures relative radial shaft vibrations – using outputs from eddy-current type sensors – according to:

with each channel separatly used:

S<sub>1 op</sub>; S<sub>2 op</sub>

S<sub>1 pp</sub>; S<sub>2 pp</sub>

S<sub>1 op</sub>; S<sub>2 pp</sub>

S<sub>1 pp</sub>; S<sub>2 op</sub>

with both channels in combined use:

API 670: VDI 2059:

S<sub>pp max</sub> S<sub>max</sub>

DIN 45670 A:  $S_{max} = max S_k (t)$ 

DIN 45670 B:  $S_{pp max}$ 

These measurements are recommended among and together with others to build up Turbomachine Protection Systems and to provide the inputs requested by Analysis and Diagnostic Systems, Field Bus Systems, Distributed Control Systems, plant/host computers and networks as e. g. WAN/LAN, Ethernet. Such Systems are also suitable to build up systems to increase the performance and efficiency, the safety of operation and extend the lifetime of machines such as steam-gas-hydro turbines as well as compressors, fans, centrifuges and other turbomachines.



## Technical data:

#### Sensor inputs:

Two independent inputs for eddy-current type sensor systems.

Sensor inputs are of the differential type, galvanically separated from the power

Input resistance: >100 kOhm Input voltage range: 0...-22 V dc Input frequency range:

# 1/5...50...2000 Hz

Measuring ranges:

Continuously adjustable with the configuration software.

Smallest range: 0... 400 mV Largest range: 0...8000 mV

## Sensor supply:

For each of the two sensor input channels a separate buffered sensor supply output is available.

These outputs are galvanically separated from all system voltages as well as from the system supply voltage.

Open and shortcircuit proof.

Can be operated in parallel with other modules without interference. Nominal voltage: -28 Volts dc,

Available current:

nom. 20 mA / max. 35 mA

#### Control inputs:

Common logic binary inputs for both channels:

To select optocoupler mode: "alert": make or brake mode "danger": make or brake mode. Channel or module inhibit. Measuring range multiplication to

change the alarm levels during start-up and castdown; adjustable with a factor

of 1,0000...4,9999.

24 V logic

Input resistance: >10 kOhm

## Keypulse input:

Keypulse (1 puls per rev.) input for system control (only requested for order analysis purposes) 24 V logic

Input resistance: >10 kOhm Pulsduration: min. 10 microsec.

(slope triggering)

#### Voltage inputs:

two, one for each channel only for FFT applications. 0...10 Volts

Input resistance: >100 kOhm

resolution: 10 bit

# Measuring modes:

(Each channel to be individually configured)

Different measuring modes can be configured via an externally connected laptop (RS 232 connector on the frontpanel of the module) or via the communication bus. Measuring modes can be changed at any time during operation (function of the module is interrupted for approx. 15 sec.).

## Modes for each individual channel:

Measurement of relative radial shaft vibration:

For instance horizontal or vertical relative radial shaft vibration

 $\mathsf{S}_{\mathsf{op}}$ 

Measurement of radial shaft displacements, for instance radial shaft position.

## Modes for the two channels in combined use:

Measurement of max. relative shaft vibration: for instance max orbital vibration or max. out of horizontal and vertical vibration; two sensors to be mounted under preferably 90° to each

S<sub>max</sub> acc. to DIN 45670 A  $S_{pp max}$  acc. to DIN 45670B; VDI 2059  $S_{op\;max}$  acc. to VDI 2059 max. (true  $S_{x pp}$ ; true  $S_{y pp}$ )

acc. to API 670

# Programmable measuring parameters:

Measuring range **Engineering units** Sensorsensitivity Warning and alarm levels Filter frequency ranges:

2nd order high pass: (12 dB/oct.; 20 dB/decade) Butterworth 1/5 Hz

configurable

5th order low pass: (24 dB/oct.; 40 dB/decade) Butterworth 50...2000 Hz configurable in increments of 10 mHz. Channel identification:

By means of KKS numbers or a freely selectable name.

Order analysis functions:

The following parameters derived from

an order analysis carried out in the modules built in microcontroller are available via the RS 485 / RS 232 communication bus:

Values of 3 selectable harmonics (out of 1/4, 1/2, 1 to 10) and phaseangles of the same harmonics.

# Limit supervision:

For each channel two separately adjustable alarm levels are available.

The alarm functions can be blocked by the channel clear/circuit fault function or by an external input.

After downloading of a new configuration the alarms are blocked for 15 sec. settling time.

Adjustable range:

5...100 % of fsd.

Resolution and reproducibility:

1 ‰ of fsd

with increasing signal level

Delay time: 1-2-3-4-5-6 sec. selectable Switching characteristic:

Switching hysteresis:

5 % of fsd (only effective during decreasing signal values)

Via potential free opto couplers on the rear strip connector.

 $U_{max} = 48 \text{ V dc}$  $I_{max} = 100 \text{ mA}$ 

## Module and sensor supervision:

Channel clear/circuit fault sensing system; the internal modul supervision circuitry continuously supervises the following functions:

Sensor signal is within a preset window. Cabling between sensor and modul is ok (no shortcircuit, no break).

System supply voltages are within preset windows

Configuration and parameter settings are correct

Measuring range not overloaded.

Internal temperature not overloaded. System watch dog.

During changing from a sensor malfunction into the ok status or after switching on the modul a delay time of 15 sec. is

"Channel clear" is visualised on the front of the module by means of a green LED; this LED switches off during a "channel fault"; during the delay time the LED flashes.

The channel status is also indicated via a

binary output, separately for each of the two channels.

 $U_{max} = 48 \text{ V dc}$ 

 $l_{max} = 100 \text{ mA}$ 

The reasons for a "channel fault" indication can be read out via the communication buses; which enables service personel to take immediate corrective mea-

## Signal outputs at the connecting strip:

Terminal strip on rear side: acc. to DIN 41 612, version F 48 M

RS 485 communication interface.

Two independent current outputs:

One for each channel; outputs are proportional to the selected operating mode (e. g. shaft vibration amplitude S1<sub>op</sub>) 0/4...20 mA; configurable, open- and shortcircuit proof

Permissible load: <500 Ohms Accuracy: 16 bit resolution; ±1 % of full

Settling time: 0...10 sec.; configurable

in increments of 1 sec. separately for each channel

Two independent voltage outputs:

One for each channel; outputs are proportional to the selected operating mode (e. g. shaft vibration amplitude S1<sub>op</sub>) 0...+10 Volt, open and shortcircuitproof Load resistance: >10 kOhm Resolution: 8 bit

Two independent voltage outputs:

One for each channel; proportional to the AC part of the signal are available; one for each channel.

open and shortcircuitproof. Nominal range: 0...20 V<sub>nn</sub> Permissable load: >10 kOhm Frequency range: 0.1 Hz...16 Khz (±20 % / -3 dB)

Two independent voltage outputs:

One for each channel; proportional to the DC part of the signal (shaft position) are available. open and shortcircuit proof. Nominal range: 0...10 Volt dc Permissible load: >10 kOhm Accuracy: ±1 % of range; Resolution: 12 bit

# Operating elements at the module front:

Two independent voltage outputs:

identical to the transducer system inputs are available via SMB sockets; one for each channel.

Range: -1...-24 Volts Load: >100 kOhm

Frequency range: 0...16 Khz; + / - 20 %

2 green LED's:

Indicate "channel clear" separately for channel 1 and channel 2.

2 red LED's:

Indicate "alert" and "danger" separately for channel 1 and channel 2.

1 Mini-DIN diode type socket:

System design:

As input for the configuration cable RS 232 communication interface.

Handle:

To pull out or insert modul with identification labelling facility

Power supply:

Redundant supply input via two supply inputs, decoupled via diodes. At least one supply input is required for the supply of the module.

Supply voltage:

18....24....31.2 V DC according to IEC 654-2, class Power consumption:

max. 6 W (max. 250 mA at 24 V)

Other supply voltages can be realized with additional system power supplies.

standalone operation, unlimited number of modules.

Max. 31 modules / 62 channels may be operated at one RS 485 bus

If more modules / channels are necessary, e.g. with an MMS 6815, another RS 485 bus must be installed.

## Environmental conditions:

Protection class:

Module: IP 00 according to DIN 40050 Front plate: IP21 according to DIN 40050

Climate conditions:

according to DIN 40040 class KTF operating temperature range: 0....+65°C

Temperature range for storage and transport:

-30....+85°C

Permissible relative humidity:

5....95%, non condensing

Permissible vibration: according to IEC 68-2, part 6 Vibration amplitude:

0.15 mm in range 10...55 Hz

Vibration acceleration:

16.6 m/s<sup>2</sup> in range 55...150Hz

Permissible shock:

according to IEC 68-2, part 29 peak value of acceleration: 98 m/s<sup>2</sup> nominal shock duration: 16 ms

**EMC** resistance:

according to EN50081-1 / EN50082-2

## Machine Monitoring Systems

## **Dimensions:**

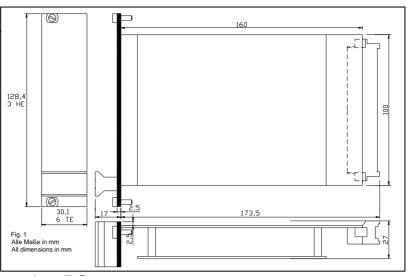
PCB/EURO card format acc. to DIN 41494 (100 x 160 mm)

Width: 30,0 mm (6 TE)
Height: 128,4 mm (3 HE)
Length: 160,0 mm
Net weight: app. 320 g
Gross weight: app. 450 g
incl. standard export packing
Packing volume: app. 2,5 dm3

Space requirements:

14 modules (28 channels) fit into each

19" rack



## Requirements on configuration PC:

Configuration of modules is made via the RS 232 interface on the module front or via the RS 485 bus by means of a computer (laptop) with the following minimum specifications:

#### Processor:

486 DX, 33 MHz

#### Interfaces:

one free RS 232 interface (COM 1 or COM 2) with FIFO type 156550 UART

### Capacity of fixed disk:

min. 5 MB

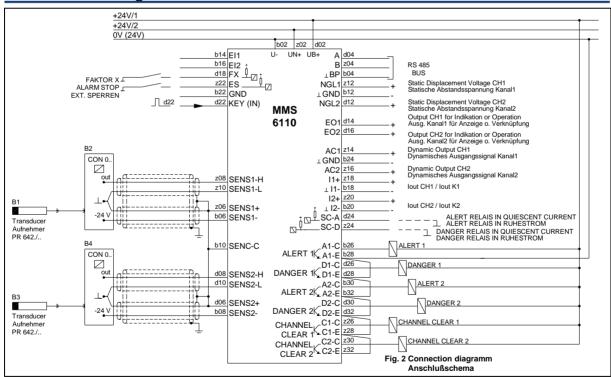
Required working memory:

min. 620 KB

#### Operating system:

MS DOS Version 6.22 or higher or WIN® 95/98 or NT 4.0

# Connection diagram:



## Order number:

The F48M mating connector has to be ordered separately depending on the intended wiring technology.

© epro GmbH Jöbkesweg 3 D-48599 Gronau Tel. +49 (0) 2562/709-245 Fax +49 (0) 2562/709-255

Further Information: Internet: www.epro.de E-Mail: info@epro.de



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